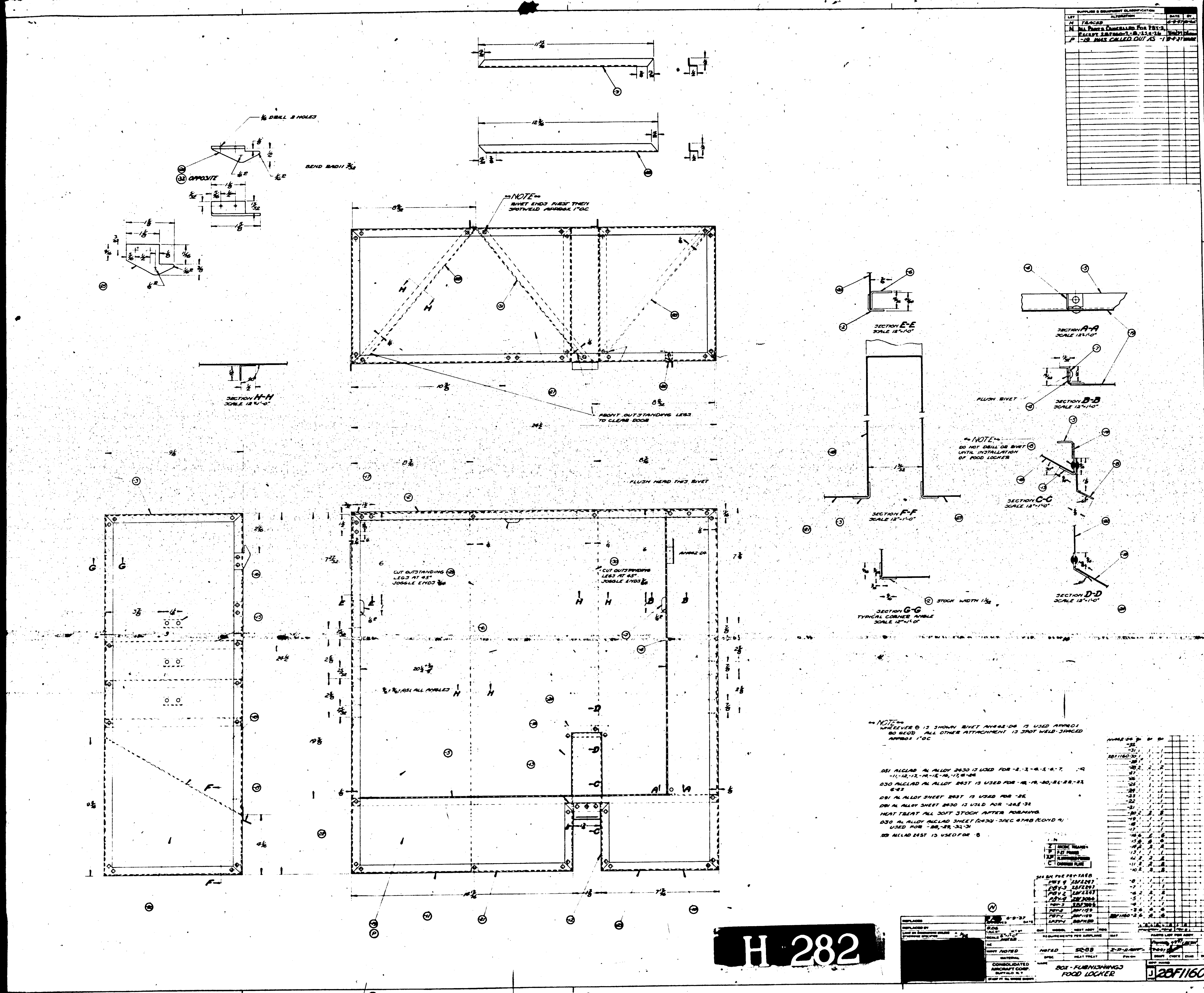


NOTE
RIVET ENDS FIRST THEN SPOTWELD APPROX. 1" OC
FRONT OUTSTANDING LEGS TO CLEAR DOOR
SECTION H-H SCALE 12"=1'-0"
BEND RADII 3/32
OPPOSITE
SECTION E-E SCALE 12"=1'-0"
SECTION A-A SCALE 12"=1'-0"
FLUSH RIVET
SECTION B-B SCALE 12"=1'-0"
NOTE
DO NOT DRILL OR RIVET UNTIL INSTALLATION OF FOOD LOCKER
SECTION C-C SCALE 12"=1'-0"
SECTION F-F SCALE 12"=1'-0"
SECTION D-D SCALE 12"=1'-0"
SECTION G-G TYPICAL CORNER ANGLE SCALE 12"=1'-0"
STOCK WIDTH
FLUSH HEAD THIS RIVET
CUT OUTSTANDING LEGS AT 45° JOGGLE ENDS
NOTE
WHEREVER ⊕ IS SHOWN RIVET AN442-D4 IS USED APPROX 80 REQ'D ALL OTHER ATTACHMENT IS SPOT WELD-SPACED APPROX 1" OC
.051 ALCLAD AL ALLOY 24SO IS USED FOR -2,-3,-4,-5,-6,-7, -10, -11,-12,-13,-14,-15,-16,-17,& -24
.030 ALCLAD AL ALLOY 24ST IS USED FOR -18,-19,-20,-21,-22,-23 & -27
.091 AL ALLOY SHEET 24ST IS USED FOR -25
.091 AL ALLOY SHEET 24SO IS USED FOR -26 & -32
HEAT TREAT ALL SOFT STOCK AFTER FORMING
.030 AL ALLOY ALCLAD SHEET (24SO) - SPEC 47A8 (COND 4) USED FOR -28,-29,-30,-31
.051 ALCLAD 24ST IS USED FOR -8
SEE BM FOR PBY-5A & 6
PBY-4 28F2297
PBY-3 28F2297
PBY-2 28F2297
PBY-4 28F3066
PBY-3 28F3066
PBY-2 28F1159
PBY-1 28F1159
6-9-37
NOTED
SR-58
CONSOLIDATED AIRCRAFT CORP. BUFFALO N.Y.
BOX - FURNISHINGS FOOD LOCKER
J 28F1160
H 282